



PO#555876
Workorder # 3790000

HINTON
235 FELABER ROAD
HINTON, AB T7V 1Z8-
(780)865-5111

INVOICE NO

107-72016

REMIT TO: PO BOX 2521 STN M,
CALGARY AB T2P 0T6

GST-SEE BELOW

BILL TO

TRICAN WELL SERVICE LTD *
181 KELLY ROAD
HINTON, AB T7V 1H2-
T>348

OWNER

TRICAN WELL SERVICE LTD *
150 HAMPSHIRE RD
BAY 3
HINTON, AB T7V 1H2-
LYLE CLARK - 780 817 2649

PAGE 1 OF 7

*** CHARGE ***

DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE
03-NOV-2015	UNIT 610562	22-JUL-2011	ISX15 485		KENWORTH
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.	EQUIPMENT MODEL
TRICAN2		27-OCT-2015	79475553		T800
REF. NO.	SALESPERSON	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
24217	50427		39950 / 10010		610562

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OSN/MSN/VIN 1XKDD40X0XCJ950286 LICENSE BDM-8969 AB

COMPLAINT OIL & GAS ASAP REPAIR REQUESTED.

CAUSE CHECK ENGINE LIGHT ON. MULTIPLE FAULT CODES.
DSID: DSBK2739

FAILED ROCKER LEVER # 3.
PROGRESSIVE DAMAGE TO INTAKE CAMSHAFT & ROCKER LEVER # 5.

CORRECTION
FAILED DPF.
FAILED INTAKE PRESSURE SENSOR.
DAMAGED EXHAUST PRESSURE SENSOR.
27-OCT-2015
CUMMINS FIELD SERVICE WO # 120522
- BRING UNIT IN SHOP, CREATE A WORK ORDER. CONNECT TO INSITE AND CHECK FOR FAULTS.
- MULTIPLE INJECTOR FAULTS, ANALYZE AND CREATE EDS.
- START TROUBLESHOOTING: REMOVE ECM PLUG AND CHECK FOR A SHORT TO GROUND ON INJECTOR 1,2,3, FOUND # 3 TO BE SHORTED TO GROUND.
- REMOVE VALVE COVER TO VISUALLY INSPECT FOR DAMAGE TO INJECTOR WIRES OR INJECTOR SOLENOIDS.
- FOUND VALVE CROSS HEAD TO BE SHORTING SUPPLY TO GROUND AND LAYING ON TOP OF INJECTOR.
- IT APPEARS TO HAVE CAM DAMAGE TO # 3 INTAKE LOBE AND # 5 INTAKE.
- CLEAN UP TOOLS AND WORK AREA, DO UP PAPERWORK.

28-OCT-2015
CUMMINS FIELD SERVICE WO #120493
- COMPLETE PRE JOB JSA. DROP MOOSE BUMPER AND DRAIN COOLING SYSTEM.
- REMOVE A/C CONDENSOR AND SET IT ASIDE.
- REMOVE ALL INTAKE, COOLANT AND ELECTRICAL CONNECTIONS TO RADIATOR ASSEMBLY. REMOVE RAD ASSEMBLY WITH OVERHEAD CRANE.

GST NUMBER - 83888 2256 RT

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LICENSE BDM-8969 AB

- PIN CRANKSHAFT AND WEDGE CAM. LOOSEN ADJUSTORS AND REMOVE ROCKER LEVER ASSEMBLIES. REMOVE FAN HUB AND FRONT GEAR COVER. REMOVED VALVE CAM TIMING GEAR AND RETAINER PLATE.
- REMOVED CAMSHAFT FROM CYLINDER HEAD. INSPECT PARTS FOR RE USE, # 3 & # 5 INTAKE ROCKER LEVERS NEED TO BE REPLACED AS WELL AS THE CAMSHAFT.
- EXHAUST GAS PRESSURE SENSOR ALSO NEEDS TO BE REPLACED, IT APPEARS THAT SENSOR WAS POSSIBLY STEPPED ON.
- ORDER PARTS, INSPECT # 3 INJECTOR AND FIND IT VISUALLY OK TO BE REUSED.
- COVER ENGINE AND CLEAN UP. COMPLETE PAPERWORK.

28-OCT-2015

CUMMINS FIELD SERVICE WO #18724

- FILLED OUT JSA. DRAINED COOLANT. REMOVED CHARGE AIR PIPING AND COVERED. REMOVED COOLANT LINES. REMOVED AC CONDENSOR AND BUNGIED OUT OF THE WAY. REMOVED RAD SUPPORTS AND MOUNTING BOLTS. BROUGHT SERVICE TRUCK IN AND USED CRANE TO REMOVE RAD ASSEMBLY.
- REMOVED FAN, SHROUDING AND HUB ASSEMBLY.
- REMOVED FRONT COVER AND REMOVED CAM RING AND GEAR.
- REMOVED VALVE TRAIN AND INSPECTED # 3 & # 5 INTAKE ROLLERS ARE BAD.
- REMOVED CAMSHAFT. COVERED ENGINE UNTIL PARTS ARRIVE. CLEANED UP AND DID PAPERWORK.

29-OCT-2015

CUMMINS FIELD SERVICE WO # 120495

- COMPLETE PRE JOB JSA. PRE LUBE AND INSTALL NEW CAMSHAFT. INSTALL RETAINER PLATE. REBUILD ROCKER LEVER / ENGINE BRAKE ASSEMBLIES ON BENCH. INSTALL AND SHIM GEAR TRAIN AS PER QSOL PROCEDURES.
- INSTALL NEW SEAL AND REINSTALL FRONT GEAR COVER. REINSTALL FAN HUB AND SHROUD.
- LIFT RADIATOR INTO POSITION, INSTALL POWER STEERING COOLER (1.0 HRS

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TOTAL FOR R & I) INSTALL INTAKE / COOLANT PLUMBING AND ELECTRICAL CONNECTIONS.

- WIRE TIE ALL DISCONNECTED WIRING, COOLANT, AND A/C LINES.
- REMOVE DAMAGED EXHAUST PRESSURE SENSOR AND REPLACE WITH NEW.
- COMPLETE COOLANT FILL PROCEDURE.
- PERFORM STATIONARY REGEN TO LOWER SOOT LOAD IN AFTERTREATMENT SYSTEM.
- FAULT CODE 5383 IS ACTIVE FOR DPF AT END OF SERVICE LIFT. DPF NEEDS TO BE REMOVED AND CLEANED OR REPLACED WITH RECON EQUIVALENT.
- WILL FOLLOW UP WITH CUSTOMER ON REQUIRED REPAIR DIRECTION. CLEAN UP AND COMPLETE PAPERWORK AND EDS.

29-OCT-2015

CUMMINS FIELD SERVICE WO #18725

- FILLED OUT JSA. GOT PARTS TO FINISH UNIT. LUBED CAMSHAFT AND INSTALLED. INSTALLED CAM RETAINER PLATE WITH NEW SEALS. INSTALLED CAM GEAR AND SHIMMED GEAR TRAIN. INSTALLED NEW INTAKE ROLLERS ON # 3 & 5. INSTALLED OVERHEAD. REINSTALLED FRONT COVER WITH NEW GASKET.

- TORQUED DOWN OVERHEAD AND JAKE CHECKED CLEARANCE. MEASURED AT .030 FRONT AND .050 REAR TRAIN.
- REMOVED TIMING PIN. BARRED ENGINE OVER AND SET ALL VALVES AND JAKE REINSTALLED VALVE COVER AND TORQUED.
- REINSTALLED FAN HUB AND FAN. INSTALLED RADIATOR ASSEMBLY WITH TRUCK CRANE. INSTALLED SUPPORT RODS, RAD HOSES, CONDENSOR AND SHROUDING. FILLED UNIT WITH COOLANT.
- RAN UNIT UP TO TEMP TO PURGE AIR FROM SYSTEM. UNIT HAD INTAKE PRESSURE SENSOR FAULT. PULLED SENSOR AND FOUND SENSOR PLUGGED. REPLACED. UNIT HAD HIGH SOOT LEVEL. RAN UNIT IN REGEN. CLEANED UP.

30-OCT-2015

GST NUMBER - 83888 2256 RT

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CUMMINS FIELD SERVICE WO # 122476

- FILLED OUT JSA. REMOVED AFTERTREATMENT COVER AND BEGAN REMOVING DPF. REMOVED SUPPORT BAND AND DPF CLAMPS. REMOVED DPF PRESSURE TUBES. REMOVED TEMP SENSOR CONNECTOR BLOCK AND DPF DIFFERENTIAL SENSOR ASSEMBLY. REMOVED LOWER STEP ASSEMBLY.

- SPREAD OUTLET AND DOC AND REMOVED DPF. FOUND DPF DAMAGED AND PIECES OF DPF IN OUTLET. GOT SCOPES AND CHECKED DECOMP TUBE AND WAS PLUGGED WITH DPF CHUNKS. REMOVED DEF INJECTOR AND REMOVED DECOMP TUBE. CLEANED OUT DECOMP TUBE.

- REMOVED TEMP SENSORS FROM OLD DPF AND INSTALLED ONTO NEW DPF. CLEANED ALL MOUNTING SURFACE OF ALL OLD GASKET MATERIAL. CLEANED OUT INSULATOR FROM DECOMP TUBE AND INSTALLED NEW GASKET AND ISOLATOR. CLEANED DEF INJECTOR. CLEANED OUT DOC. INSTALLED DOC, DPF AND OUTLET AS AN ASSEMBLY AND SAT INTO PLACE. INSTALLED MOUNTING CLAMPS. INSTALLED DECOMP TUBE WITH NEW GASKETS AND CLAMPS. ALIGNED ASSEMBLY AND MOUNTED. MOUNTED DPF AND TEMP SENSORS AND BLOCKS.

- AWAITING LOWER SHIELD TO FINISH JOB. CLEANED UP AND DID PAPERWORK.

31-OCT-2015

CUMMINS FIELD SERVICE WO # 122478

- FILLED OUT JSA. DRILLED OUT HOLES FOR LOWER SHIELD MOUNTIN AND INSTALLED HARDWARE. HAD TO USE COME-ALONG TO PULL ASSEMBLY TOGETHER TO GET PLAT TO FIT. FINISHED MOUNTING PLATE AND INSTALLED BAND CLAMP THAT WAS ON ORDER. USED TORCH TO LOOSEN NUT ON LONG PRESSURE DIFFERENTIAL TUBE. INSTALLED TUBES.

- RAN UNIT OUTSIDE IN REGEN. CHECKED FOR LEAKS. TIGHTENED A FEW CLAMPS ONCE HOT AND FINISH INSTALLING SIDE PANEL. UPDATED ECM CALIBRATION FROM CL10044.39 TO .42.

- CLEANED UP AND DID PAPERWORK.

COVERAGE

POLICY ID 109785 - OFFER FOR 50% ON HARD SRT = 4 HRS LABOUR, AND HARD

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PARTS ONLY (2 ROCKER LEVERS AND CAMSHAFT).

POLICY CONSIDERATION WAS REQUESTED BY CUSTOMER.

BASE AND EMISSIONS WARRANTY COVERAGES ARE EXPIRED.

CUSTOMER BILLABLE.

REMARK

LABOUR DETAILS:

49.0 HRS @ \$ 159.65 FIELD SERVICE LABOUR \$ 7822.90

NOTE: DPF CORE CREDIT ONLY 33 % DUE TO EXTREME DETERIORATION.
SERVICE MANAGER EMAILED NOTICE TO CUSTOMER.

SRO

99-999 NON SRT DETAIL: 1.0 HRS

OCT 29/15 - 1.0 HRS REMOVE AND THEN INSTALL POWER STEERING COOLER.

1	1	4298628	CAMSHAFT	CECO	2,053.17	2,053.17 *
1	1	3679932	GASKET,CAMSHAFT COVER	CECO	8.92	8.92
1	1	4299125	SEAL,O RING	CECO	14.25	14.25
1	1	4985660	SEAL,RECTANGULAR RING	CECO	7.01	7.01
1	1	3687007	SEAL,RECTANGULAR STRIP	CECO	37.99	37.99
1	1	3104392	GASKET,VALVE COVER	CECO	55.42	55.42
1	1	4298641	LEVER,ROCKER	CECO	157.72	157.72 *
1	1	4298642	LEVER,ROCKER	CECO	157.64	157.64 *
6	6	2892986	SPRING,COMPRESSION	CECO	7.65	45.90
6	6	3413129	VALVE,CHECK	CECO	22.26	133.56

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1		1	4928594	SENSOR,PRESSURE	CECO	127.62	127.62
12		12	TY28MX	TY-RAPS	OTHER	.23	2.76
1		1	2897334	SENSOR,PRS TEMPERATURE	CECO	57.23	57.23
1		1	2871581RX	FILTER,PARTICULATE	DRC	945.13	945.13
1		1	2871581D	MODULE, PARTICULATE FILTE	CLEAN	3,319.65	3,319.65
2		2	2866337	GASKET, AFM DEVICE	CECO	7.12	14.24
1		1	2880215	GASKET, AFM DEVICE	CECO	15.06	15.06
-1		-1	2871581DC	MODULE, PARTICULATE FILTE	DIRTY	1,106.55	- 1,106.55
1		1	M46-1179	DPF SKID PLATE	NONSTOCK	96.26	96.26
1		1	5290118	CLAMP,V BAND	CECO	39.09	39.09
1		1	4376837	KIT,AFM MOUNTING	CECO	44.15	44.15
1		1	2871863	CLAMP,V BAND	CECO	74.32	74.32
2		2	2871453	GASKET, AFM DEVICE	CECO	23.66	47.32
1		1	2880213	CLAMP,V BAND	CECO	38.66	38.66
1		1	M84-6044-005	STRAP ASSEMBLY	OTHER	61.69	61.69

PARTS:	6,448.21
PARTS COVERAGE CREDIT:	1,184.27 CR
TOTAL PARTS:	5,263.94
SURCHARGE TOTAL:	0.00
LABOR:	7,822.90
LABOR COVERAGE CREDIT:	4,103.01 CR
TOTAL LABOR:	3,719.89

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MISC.:	257.32
MISC. COVERAGE CREDIT:	0.00 CR
TOTAL MISC.:	257.32
CWC ENVIRO FEES 325	91.32
FREIGHT	16.00
CWC SHOP SUPPLIES-FS MAX	150.00

WARRANTIES APPLIED: POLICY
TRAINING FIELD SVC 325
WARR LAB UNRECOVER 325

PARTS THAT ARE ACCEPTABLE FOR RETURN MAY BE SUBJECT
TO A 15% RESTOCKING FEE. ELECTRONIC PARTS, TOOLS AND
SPECIAL ORDER ITEMS CANNOT BE RETURNED
THANK YOU FOR YOUR BUSINESS.

GST 462.06

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SUB TOTAL: 9,241.15

TOTAL TAX: 462.06

TOTAL AMOUNT: CA \$ 9,703.21

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