



Sales and Service

HINTON AB BRANCH
235 FELABER ROAD
HINTON, AB T7V 1Z8-
(780)865-5111

Payment terms are 30 days from invoice date unless otherwise agreed upon in writing.
REMIT TO:
CUMMINS CANADA ULC
PO BOX 2521 STN M,

INVOICE NO

PREVIEW

REMIT TO: PO BOX 2521 STN M,
CALGARY AB T2P 0T6

BILL TO

TRICAN WELL SERVICE LTD
EMAIL INVOICES TO
APINVOICES@TRICAN.CA
CALGARY, AB T2P 4G8-

OWNER

TRICAN WELL SERVICE LTD
181 KELLY ROAD
HINTON, AB T7V 1G9-
DARCY ELLIOT - 780 817 2649

PAGE 1 OF 7

*** CHARGE ***

DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE
	UNIT 610652	22-JUL-2011	ISX15 CM2250		KENWORTH
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.	EQUIPMENT MODEL
TRICAN2		29-SEP-2021	79475553		T800
REF. NO.	SALESPERSON	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
31329			880956		610562

QUANTITY ORDERED	BACK ORDERED	QUANTITY SHIPPED	PART NUMBER	DESCRIPTION	PRODUCT CODE	UNIT PRICE	AMOUNT
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OSN/MSN/VIN 1XKDD40X0XCJ950286 LICENSE BDM-8969 AB

COMPLAINT CHECK ENGINE LIGHT ON

CAUSE 01-OCT-2021 CUSTOMER BRINGING UNIT BACK, WILL CONTINUE WITH THIS WORK ORDER. LN127

DSBZC9033
AIR IN FUEL
DSBZD1749
F/C 1911
BROKEN STAND PIPE IN OEM FUEL TANK
FAILED FUEL PUMP HEAD

CORRECTION 29-SEP-2021
FILL OUT JSA. BRING UNIT INSIDE. HOOK UP AND FOUND F/C 1911. BUILD EDS. CHECK FOR AIR IN FUEL. FOUND AIR IN FUEL AND DID VISUAL. NOTHING FOUND ON VISUAL. REMOVE PRIMARY FUEL FILTER HOUSING AND FOUND CORROSION AND SMALL LEAK IN HOUSING. CONTACT PARTS AND NEW HOUSING OT BE HERE IN THE MORNING. CLEAN UP DO PAPERWORK.

30-SEP-2021
FILL OUT JSA AND GET PARTS THAT WERE DROPPED OFF. CLEAN OFF FRAME AND PREP FILTER HEAD FOR INSTAL. REMOVE FUEL LINE CAPS AND INSTALL HOUSING. HOOK UP FUEL LINES AND BOLT TO FRAME. HOOK UP WIF SENSOR. PRIME SYSTEM AND START UNIT. RUN UNIT TO CHECK FOR LEAKS AND AND REMOVE AIR FROM SYSTEM. TEST FOR AIR IN SYSTEM. NO ISSUE FOUND NOW. TEST ACTUATOR RESISTANCE AS IT WAS EASY TO CHECK. RESISTANCE IS IN SPEC AND RETEST RAIL RELEIF VAVLE. NO LEAKING FROM VALVE. REMOVE TESTING TOOLS AND CLEAN UP. MOVE UNIT OUTSIDE. DO PAPERWORK.

01-OCT-2021 TREVOR BRATT
BRING UNIT IN AND FILL OUT JSA. HOOK UP AND FOUND F/C 1911 AGAIN. BUILD EDS AND START WITH AIR IN FUEL AGAIN. FOUND AIR IN FUEL AGAIN SO I TRACED THE PROBLEM TO THE SUCTION SIDE. WENT TO CAP SUCTION SIDE SYSTEM TO PRESSURE TEST AND FOUND THE DRIVERS SIDE FUEL TANK HAD BROKEN OUT ON TOP AROUND THE CONNECTIONS FORTHE FUEL LINES. CAP

GST NUMBER - 88788 0904

APPENDIX A IS ATTACHED AND INCORPORATED HEREIN. IN APPENDIX A THERE ARE ADDITIONAL CONTRACT TERMS AND CONDITIONS, INCLUDING LIMITATION ON WARRANTIES AND LIABILITIES WHICH ARE EXPRESSIVELY INCORPORATED HEREIN AND WHICH PURCHASER ACKNOWLEDGES HAVE BEEN READ, FULLY UNDERSTOOD AND ACCEPTED.

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FUEL LINES AND PRESSURE TEST SYSTEM. WENT OVER ALL CONNECTIONS WITH SOAP AND WATER. RETEST FOR AIR WITH DRIVERS TANK CAPPED. NO AIR FOUND. VERIFY AGAINST A KNOWN SOURCE TO COMPARE. CARRY ON WITH TROUBLE SHOOTING OT VERIFY THAT NO OTHER ISSUES ARE LINGERING. TESTED THE ACTUATOR RESISTANCE, AND FOUND IN SPEC. TEST DRAIN LINE RESTRICTION, FOUND IN SPEC. CHECK WIRING TO ACTUATOR AND FOUND IN SPEC. FOUND THIS UNIT DOES NOT HAVE THE BANJO FITTING WITH A FILTER AT PUMP HEAD INLET. REMOVE ACTUATOR AND CHECK FOR DEBRIS OR SCORRING, NO ISSUES FOUND WITH ACTUATOR ON VISUAL CHECK.

02-OCT-2021 TREVOR BRATT

FILL OUT JSA. START UNIT AND PERFORM RAIL RELIEF VALVE LEAKAGE TEST. FOUND THAT PRESSURE WOULD SPIKE OVER AND CUT OUT TEST. RUN UNIT OUT OF DIESEL CAN AFTER PURGING AIR. RETEST SUCTION SIDE FOR LEAKS. FOUND RETURN LINE TO FUEL TANK HAS A LEAK. HOOK UNIT TANK BACK TO ENGINE WITH DRIVERS SIDE TANK CAPPED. BLEED AIR FROM ENGINE. RETEST AND WARM UP UNIT. RELIEF PASSED AND RETESTED AFTER UNIT WAS WARM. STILL PASSED. CLEAN UP WHAT I COULD. LET UNIT COOL OFF AND RETEST COLD, PASSED. NOTIFY SAM AT TRICAN THAT UNIT IS NOT ACTING UP IN SHOP AND I NEED A TEST DRIVE OF UNIT. TOLD HIM ABOUT DRIVERS SIDE FUEL TANK AND RETURN LINE. HE WOULD LIKE TO FIX THE TANK FIRST. HE WILL ARANGE A DRIVER TO PICK UNIT UP NEXT WEEK. FILL OUT PAPERWORK AND PREP UNIT FOR PICK UP

10-OCT-2021

COMPLETE PRE JOB JSA. UNLOAD NEW FUEL TANK FROM TRICAN FLAT DECK. PUMP AND MUCH FUEL AS POSSIBLE FROM DRIVERS SIDE TANK TO PASSENGER SIDE. DRIVERS SIDE TANK STILL 1/3RD FULL. PUMP REMAINDER OF FUEL INTO NEW TANK ON GROUND. REMOVED TANK FROM CHASSIS, TANK STRAPS WERE SEIZED AND REQUIRED CAREFUL DISASSEMBLY TO SALVAGE THEM. USED TRANS. JACK TO REMOVE TANK FROM CHASSIS. CALLED FOR TRICAN TO BRING UP TOTE FOR REMAINING DIESEL FUEL, TOTE ARRIVES AND NEW TANK CONTAINING FUEL FROM OLD TANK WAS PUMPED INTO DIESEL

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TOTE ON FLAT DECK. REMOVED FUEL DRAIN LINE FROM CHASSIS THAT HAS
HOLE CHAFFED IN IT. REQUIRE FUEL SENDER TANK GASKET AND LINE TO BE
FABRICATED. DISCUSS WITH JZ AND AGREE TO ADDRESS THESE ON TUESDAY
AFTER THE LONG WEEKEND. CLEAN UP AND COMPLETE PAPERWORK.

12-OCT-2021

COMPLETE PRE JOB JSA. REMOVE CHAFFED HOSE FUEL HOSE AND HAVE NEW
ONE FABRICATED AT NAPA. SWAP ALL FITTINGS AND INSTALL NEW FUEL HOSE
AND STAND PIPES. LIFT NEW FUEL TANK INTO POSITION AND INSTALL STRAPS,
ROTATE TANK TO PROPER ORIENTATION AND TORQUE STRAPS DOWN.
HOOKUP FUEL LINES AND SENDER CONNECTOR. PUMP 1/2 TANK FROM P. SIDE
INTO NEW DRIVERS SIDE. PRIME FUEL SYSTEM, COMPLETE PRE TRIP
INSPECTION AND ROAD TEST UNIT. UNIT SETS 4 COUNTS OF FAULT 559 AND 1
COUNT OF 1911 OVER OBED HILLS. RETURN TO SHOP AND TEST FOR AIR IN
FUEL - INCONCLUSIVE. ATTEMPT TO RESTART TROUBLESHOOTING VIA EDS
FOR NEW FAULT #559 BUT THE SYSTEM WAS DOWN. CLEAN UP AND COMPLETE
PAPERWORK. CROSS OVER WITH CROSS SHIFT TECHNICIAN.

13-OCT-2021

COMPLETE PRE JOB JSA. ASSIST SECOND TECHNICIAN WITH
TROUBLESHOOTING FAULT #559. NARROWED DOWN ISSUE TO FUEL PUMP
HEAD ASSEMBLY. CLEAN UP AND COMPLETE PAPERWORK WHILE SECOND
TECH ORDERS PARTS

13-OCT-2021

FILL OUT JSA. TALK TO JAKE ABOUT HIS FINDINGS AFTER ROAD TEST. RESET
EDS FOR 559 AND FOLLOW THROUGH STEPS. CHECK FOR PRIMARY FAULTS.
CHECK FOR AIR IN FUEL, KINKED LINES, INLET RESTRICTION, PUMP OUTLET
PRESSURE, FILTER DIFFERENTIAL PRESSURE, RAIL RELIEF VALVE FLOW,
INJECTOR RETURN FLOW, AIR IN FUEL, AND PERFORM FUEL PUMP
PERFORMANCE TEST. FOUND THE OUTPUT FROM PUMP WAS LOW. DIRECTED
TO PULL OFF PUMP HEAD AND INSPECT. FOUND TAPPETS AND ROLLERS WERE

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IN GOOD CONDITION. THE FUEL PUMP HEAD HAS BAD CHCEK VALVES AND ONLY RUNNING ON ONE PUMPING CHAMBER. THE OTHER CHAMBER IS STIFF AND WILL SOMETIMES WORK AND THEN NOT. SUSPECT THIS IS WHY THE PROBLEM SEEMS TO BE ERRATIC AS THIS ONE CHAMBER IS CUTTING IN AND OUT. WITH POSSIBILITY OF CONTAMINATION RECOMENT NEW ACTUATOR HOUSING AND ACTUATOR. CLEAN UP AFTER GIVING PARTS A LIST. FILL OUT PAPERWORK.

15-OCT-2021 KV928 TREVOR B
FILL OUT JSA, GET WHAT PARTS CAME IN. REMOVE TOOLING FROM ENGINE AND FUEL RAIL CAPS FROM TESTS. CLEAN UP FUEL LINES AND INSTAL AND TORQUE. CHANGE FUEL FILTERS AND DISPOSE OF OLD FILTERS. CLEAN UP AND DO PAPERWORK. READY FOR FUELPUMP HEAD AND ACTUATOR WHEN LAST PARTS ARRIVE.

19-OCT-2021 KV928 TREVOR B
FILL OUT JSA, GET PARTS. INSTAL ACTUATOR HOUSING ONTO PUMP HEAD. PREP PUMP BODY AND INSTAL FUEL PUMP HEAD AND ACTUATOR ONTO BODY. FOLLOW QSOL SPECS AND USE NEW GASKETS. PRIME SYSTEM AND START UNIT. CLEAR INACTIVE CODES AND WARM UP UNIT. NO LEAKS FOUND SO I CLEANED OFF ENGINE AND DID FUEL SYSTEM LEAK TEST. NO LEAKS OR FAULTS. CLEAN UP AND DO PAPERWORK. CUSTOMER TO TEST UNIT.
CUSTOMER BILLABLE

COVERAGE REMARK

CUSTOMER SUPPLIED SOME OF PARTS USED
PROVIDE ESTIMATE FOR FAILED FUEL PUMP HEAD ASSEMBLY

INCLUDING TROUBLESHOOTING AND PREVIOUS REPAIRS + ADDITIONAL HOURS
FOR REPLACING MALFUNCTIONING FUEL PUMP ASSEMBLY.

17	17 TY28MX	TY-RAPS	WC-OTHER	.31	5.27
1	1 FUEL HOSE	HOSE	WC-NONSTOCK	68.76	68.76

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1		1	2872661RX	HEAD,FUEL PUMP	DRC	1,839.99	1,839.99
1		1	2872661D	HEAD,FUEL PUMP XPI	CLEAN	283.34	283.34
-1		-1	2872661D	HEAD,FUEL PUMP XPI	DIRTY	283.34	- 283.34
1		1	2872513	GASKET,FUEL PUMP	CECO	26.66	26.66
1		1	2872663	GASKET,FUEL PUMP	CECO	21.13	21.13
4		4	3963988	WASHER,SEALING	CECO	4.60	18.40
4		4	3963990	WASHER,SEALING	CECO	3.73	14.92
1		1	FS20172	PAC, FS	FLG	19.33	19.33
1		1	ENVST203MM	ENVIRONMENTAL CHARGE	EC-NONSTOCK	.50	0.50
1		1	FF5825-NN	FILTER, FUEL	FLG	36.74	36.74
1		1	ENVLT203MM	ENVIRONMENTAL CHARGE	EC-NONSTOCK	1.00	1.00
1		1	2872518NX	ADAPTER,FUEL PUMP	DRC	649.31	649.31
1		1	2872165D	PUMP, FUEL XPI ADAPTER	CLEAN	182.56	182.56
-1		-1	2872165D	PUMP, FUEL XPI ADAPTER	DIRTY	182.56	- 182.56
2		2	TY28MX	TY-RAPS	WC-OTHER	.31	0.62

PARTS:	2,702.63
PARTS COVERAGE CREDIT:	0.00CR
TOTAL PARTS:	2,702.63
SURCHARGE TOTAL:	0.00
LABOR:	7,000.25
LABOR COVERAGE CREDIT:	0.00CR
TOTAL LABOR:	7,000.25

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MISC.:	395.00
MISC. COVERAGE CREDIT:	0.00CR
TOTAL MISC.:	395.00
FREIGHT	95.00
ROAD KILOMETER	0.00
ELECTRONIC TOOLING FEE	50.00
SHOP SUPPLIES	150.00
HAZ WASTE DISPOSAL	100.00
GST	504.89

AS A RESULT OF THE OUTBREAK OF THE DISEASE COVID-19 ARISING FROM THE NOVEL CORONAVIRUS, TEMPORARY DELAYS IN DELIVERY, LABOUR OR SERVICES FROM CUMMINS AND ITS SUB-SUPPLIERS OR SUBCONTRACTORS MAY OCCUR. AMONG OTHER FACTORS, CUMMINS DELIVERY OBLIGATIONS ARE SUBJECT TO CORRECT AND PUNCTUAL SUPPLY FROM OUR SUB-SUPPLIERS OR SUBCONTRACTORS, AND CUMMINS RESERVES THE RIGHT TO MAKE PARTIAL DELIVERIES OR MODIFY ITS LABOUR OR SERVICE. WHILE CUMMINS SHALL MAKE EVERY COMMERCIALY REASONABLE EFFORT TO MEET THE DELIVERY, SERVICE OR COMPLETION OBLIGATIONS SET FORTH HEREIN, SUCH DATES ARE SUBJECT TO CHANGE.
EN RAISON DE LA PANDEMIE DE LA MALADIE COVID-19 DÉCOULANT DU NOUVEAU CORONAVIRUS, DES RETARDS TEMPORAIRES DE LIVRAISON, DE MAIN D' OEUVE OU DE SERVICE PAR CUMMINS ET SES SOUS-TRAITANTS POURRAIENT SURVENIR. LES OBLIGATIONS DE LIVRAISON DE CUMMINS POURRAIENT, ENTRE AUTRES, ÊTRE AFFECTÉES PAR L'APPROVISIONNEMENT DE SES SOUS-TRAITANTS OU SOUS-CONTRACTANTS; CUMMINS SE RÉSERVE LE DROIT D'EFFECTUER DES LIVRAISONS PARTIELLES OU DE MODIFIER SON OFFRE DE MAIN D'OEUVE ET SERVICES. BIEN QUE CUMMINS FASSE TOUS LES EFFORTS COMMERCIALEMENT

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RAISONNABLES POUR RESPECTER SES OBLIGATIONS DE
LIVRAISON, DE SERVICE OU D'ACHÈVEMENT DES TRAVAUX,
TELLES QUE DÉCRITES DANS LES PRÉSENTES, CES DATES
SONT SUJETTES À CHANGEMENT.

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SUB TOTAL: 10,097.88

TOTAL TAX: 504.89

TOTAL AMOUNT: CA \$ 10,602.77

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