

Test and Inspection Report in Accordance with CSA B620

Facility Name:	J.C.R. Mobile Repair.		
Address	15 Mural Crescent St. Albert, AB		
Telephone	(780) 902 1093	Facility Registration No.	25.0946
Tank Owner	Dandy Oil Products Ltd		
Address	15630 118 Ave, Edmonton, AB T5V 1C4		
Telephone	(780) 452-1104		

OWNERS SERIAL No.: 401 MAWP 3 PSI CERT DATE MARCH/2010
MANUFACTURER COLUMBIA SERIAL No. 2C9LEA25861026064
MFR DATE MARCH/2006 MATERIAL 5454-H32 TANK SPEC TC 406
COMP. CAPACITY 1 14,000 /L 2 5,000 /L 3 14,000 IG/L
4 IG/L 5 IG/L

TESTS PERFORMED "V" ☒ "I" ☐ "K" ☒ "P" ☐ "U/C" ☐
(Reports Attached)

HOSES TESTED YES (Report attached) ☐ NO ☐

Description of defects found and methods used to repair

Torqued All Tank Mount Bolts to 230 Foot Pounds

☐ No Defects Found

Tank successfully retested after repair YES ☐ NO ☐ N/A ☒

Written repair weld inspection report attached YES ☐ NO ☐ N/A ☐

TANK DISPOSITION Removed from Service ☐

Safety Mark (Specification Indication) removed YES ☒ NO ☐

Returned to Service ☐

Tank markings applied (QC Manual Reference Section 15) YES ☒ NO ☐

5/10/14

External Visual Inspection Report in Accordance with CSA B620

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COMP. CAPACITY 1 14,000 /L 2 5,000 /L 3 14,000 IG/L
 4 _____ IG/L 5 _____ IG/L

"Item inspected"	QC Manual	Complies	Reject	Retest
Data plate, present info complete and legible	12.1.1.3	X		
exterior surface area including heads for signs of corrosion, abrasion, gouges, dents or repairs made using overlay patches	12.1.1.4	X		
surfaces of all welds for signs of defects or cracks	12.1.1.4	X		
void drains are unplugged	12.1.1.4	X		
Structural members, outriggers, cross members etc.	12.1.1.5	X		
Valves and vents for proper operation	12.1.1.7	X		
All gaskets for indications of leaking.	12.1.1.7	X		
Piping and valves for leakage, damage, corrosion	12.1.1.7	X		
Inspect and function all valve operating systems and remote closures.	12.1.1.7	X		
thermal means of closing bottom outlet valves	12.1.1.7	X		
Tank attachments to frame or running gear	12.1.1.8	X		
Hoses for defects, identification and test dates	12.1.1.9	N/A		
Ladders, walkways etc.	12.1.1.10	X		
Fill covers, man ways and closure devices	12.1.1.11	X		
Relief valves and vents (replace or test if tank in service where lading corrosive to relief device)	12.1.1.12	X		
Accident damage protection (rear bumper, rollover protection and piping guards)	12.1.1.13	X		

Inspector Name JESSE UNDERWOOD Signature _____

Date MAY/10/2014

UPPER COUPLER INSPECTION "U/C"

(QC Manual Reference 12.1.5 and 12.1.6)

	Complies	Reject	Retest
Upper coupler removed from tank and inspected			
areas covered by upper coupler for corrosion, abrasion dents, distortion, weld defects or any other condition that might render the tank unsafe			
upper coupler for cracks, corrosion or distortion			
Upper coupler inspected in place			

Inspector Name _____ Signature _____ Date _____

OWNERS SERIAL No.: 401MAWP 3 PSICERT DATE MARCH/2010MANUFACTURER COLUMBIASERIAL No. 2C9LEA25861026064MFR DATE MARCH/2006MATERIAL 5454-H32TANK SPEC TC 406COMP. CAPACITY 1 14,000 /L 2 5,000 /L 3 14,000 IG/L

4 _____ IG/L 5 _____ IG/L

Test Pressure 5 PSI (80% of MAWP Min.) Test Medium AIR/LADDING

Compt 1 Item	Pass	Fail	Compt 2 Item	Pass	Fail	Compt 3 Item	Pass	Fail
Gauges Calibrated	X		Gauges Calibrated	X		Gauges Calibrated	X	
All components in place	X		All components in place	X		All components in place	X	
All seams checked	X		All seams checked	X		All seams checked	X	
All gaskets checked	X		All gaskets checked	X		All gaskets checked	X	
ISC valve seat checked	X		ISC valve seat checked	X		ISC valve seat checked	X	
External valve seats checked	X		External valve seats checked	X		External valve seats checked	X	
Pipe connections checked	X		Pipe connections checked	X		Pipe connections checked	X	

Compt 4 Item	Pass	Fail	Compt 5 Item	Pass	Fail
Gauges Calibrated			Gauges Calibrated		
All components in place			All components in place		
All seams checked			All seams checked		
All gaskets checked			All gaskets checked		
ISC valve seat checked			ISC valve seat checked		
External valve seats checked			External valve seats checked		
Pipe connections checked			Pipe connections checked		

Tank Tester JESSE UNDERWOOD

Signature _____

Date MAY/10/2014