

Test and Inspection Report in Accordance with CSA B620

Dandy Oil Products Ltd.

15 Challenger Crescent
 Sherwood Park, AB T8H 2J6
 ☎ 780-452-1104

Facility Registration # 25.0960

Tank Owner – if different from above

Tank Owner	Dandy Oil Products LTD
Address	15630 118 Ave NW Edmonton AB, T5V 1C4
Phone #	780-454-1878

Tank Data

Serial Number	14314
Unit Number	401
TC Spec.	TC 406
Date of Manufacture	2006-04-30
Certification Date	2010-05-31
VIN	2C9LEA2S861026064
Tank Manufacturer	Columbia Remtec Manufacturing
Assembler	Columbia Remtec Manufacturing
MDIN	23304172
MAWN	21 KPA
Test P.	34.5 KPA
Min. Thick Head	5.575 mm
Min. Shell Thick	5.575 mm
Exposed Surface	85.52 m2
Cap.	33,000 Litres
Original Test Date	2006-04-30
Compartment Capacity – 1	14,000 Litres
Compartment Capacity – 2	5,000 Litres
Compartment Capacity – 3	14,000 Litres
Compartment Capacity – 4	N/A
Compartment Capacity – 5	N/A

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External Visual Inspection "V"

Inspection Date	05-04-2022
Inspection Date Expiry	05-31-2023
PRV set to Discharge P	1.5 PSI
Manway Pressure	3.5 PSI

Inspection	Inspect jacketing for dents, digs, scrapes gouges, perforations, stains, or other defects or signs of damage to the inner-vessel or any other condition that might make it unsafe as per 7.2.1(a) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport per 7.2.1(a) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Ensure all required markings are legible including manway, PRV, couplings, valves and specification plates as per 7.2.1(e) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f) <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6 <input type="checkbox"/> Complies <input checked="" type="checkbox"/> Reject <input checked="" type="checkbox"/> Retest Complies
	Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Corroded or abraded areas are thickness tested as per 7.2.1.2 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Internal self-closing valve and off truck emergency shutdown system is tested as per 7.2.1.6 <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies
	Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened <input checked="" type="checkbox"/> Complies <input type="checkbox"/> Reject <input type="checkbox"/> Retest Complies

Defects

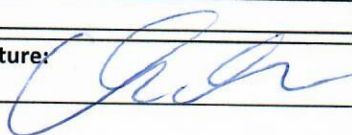
-Hoses sent to Gregg Distributors for test and re-certification

Tank Disposition

Current Disposition Passed

Inspector:
Christopher Idler

Signature:



Date:
04May2022

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Leakage Test "K"

Inspection Date	05-04-2022			
Inspection Date Expiry	05-31-2023			
PRV set to Discharge P	1.5PSI			
Test Medium	Air			
Number of Compartments	3			
Compartment 1	Start (psi) 2.7	End (psi) 2.7	Hold Time (min) 5	Capacity 14,000 Litres
Compartment 2	Start (psi) 2.7	End (psi) 2.7	Hold Time (min) 5	Capacity 5,000 Litres
Compartment 3	Start (psi) 2.7	End (psi) 2.7	Hold Time (min) 5	Capacity 14,000 Litres
Compartment 4	Start (psi) N/A	End (psi) N/A	Hold Time (min) N/A	Capacity N/A
Compartment 5	Start (psi) N/A	End (psi) N/A	Hold Time (min) N/A	Capacity N/A

Test Results

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
☐ Pass ☒ Fail ☐ Retest Complies

Product piping and valves hold pressure without leakage
☒ Pass ☐ Fail ☐ Retest Complies

Manways and closures inspected for leaks or deformation
☒ Pass ☐ Fail ☐ Retest Complies

Flanged connections checked for leakage
☒ Pass ☐ Fail ☐ Retest Complies

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
☒ Pass ☐ Fail ☐ Retest Complies

Test pressure maintained for minimum of 5 minutes
☒ Pass ☐ Fail ☐ Retest Complies

All leaks are repaired before the tank is marked
☒ Pass ☐ Fail ☐ Retest Complies

Defects

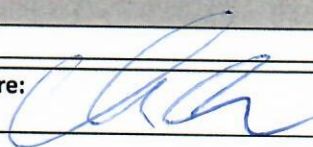
-Replaced PPV Vents for Compartments 1 and 2

Tank Disposition

Current Disposition Passed

Inspector:
 Christopher Idler

Signature:



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 04May2022