

Test and Inspection Report in Accordance with CSA B620

Dandy Oil Products Ltd.

15 Challenger Crescent
Sherwood Park, AB T8H 2J6
☎ 780-452-1104

Facility Registration # 25.0960

Tank Owner – if different from above

Tank Owner DANDY OIL PRODUCTS

Address 15630 118 AVE NW EDMONTON, T5V 1C4

Phone # 780-818-0757

Tank Data

Serial Number	14314
Unit Number	401
TC Spec.	TC 406
Date of Manufacture	APRIL 2006
Certification Date	05-10
VIN	2C9LEA2S861026064
Tank Manufacturer	COLUMBIA REMTEC
Assembler	COLUMBIA REMTEC
MDIN	23304172
MAWN	21 KPA
Test P.	34.5 KPA
Min. Thick Head	4.39 MM
Min. Shell Thick	5.75 MM
Exposed Surface	9.0/12.9/14.8
Cap.	23000 LITRES
Original Test Date	MARCH 2017
Compartment Capacity – 1	14000 LITRES
Compartment Capacity – 2	5000 LITRES
Compartment Capacity – 3	14000 LITRES
Compartment Capacity – 4	N/A
Compartment Capacity – 5	N/A

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External Visual Inspection "V"

Inspection Date	MAY 21ST 2020
Inspection Date Expiry	MAY 31ST 2021
PRV set to Discharge P	1.5 PSI
Manway Pressure	3.5 PSI

Inspection

- Inspect jacketing for dents, digs, scrapes gouges, perforations, stains, or other defects or signs of damage to the inner-vessel or any other condition that might make it unsafe as per 7.2.1(a)
☒ Complies ☐ Reject ☐ Retest Complies
- Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport per 7.2.1(a)
☒ Complies ☐ Reject ☐ Retest Complies
- Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
☒ Complies ☐ Reject ☐ Retest Complies
- Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
☒ Complies ☐ Reject ☐ Retest Complies
- Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
☒ Complies ☐ Reject ☐ Retest Complies
- Ensure all required markings are legible including manway, PRV, couplings, valves and specification plates as per 7.2.1(e)
☒ Complies ☐ Reject ☐ Retest Complies
- Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
☒ Complies ☐ Reject ☐ Retest Complies
- Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
☐ Complies ☒ Reject ☒ Retest Complies
- Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
☒ Complies ☐ Reject ☐ Retest Complies
- Corroded or abraded areas are thickness tested as per 7.2.1.2
☒ Complies ☐ Reject ☐ Retest Complies
- All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4
☒ Complies ☐ Reject ☐ Retest Complies
- If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4
☒ Complies ☐ Reject ☐ Retest Complies
- Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5
☒ Complies ☐ Reject ☐ Retest Complies
- Internal self-closing valve and off truck emergency shutdown system is tested as per 7.2.1.6
☒ Complies ☐ Reject ☐ Retest Complies
- Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened
☒ Complies ☐ Reject ☐ Retest Complies

Defects

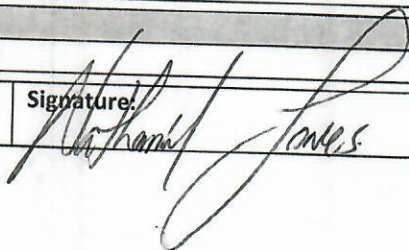
2 HOSES RECERTIFIED AT GREGGS DISTRIBUTORS
3 PPV VENTS TESTED AND RE- INSTALLED
(3) 4 INCH VIC CLAMPS REPLACED// ALL DS PUMP OFF GASKETS REPLACED//R&R WET DRI VALVE #2

Tank Disposition

Current Disposition PASSED

Inspector:
NATHANIEL JONES

Signature:



Date:

21May2020

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Leakage Test "K"

Inspection Date	MAY 21ST 2020			
Inspection Date Expiry	MAY 31ST 2021			
PRV set to Discharge P	1.5 PSI			
Test Medium	AIR/ WATER			
Number of Compartments	3			
Compartment 1	Start (psi) 3.4 PSI	End (psi) 3.4 PSI	Hold Time (min) 10	Capacity 14000 LITRES
Compartment 2	Start (psi) 3.4 PSI	End (psi) 3.4 PSI	Hold Time (min) 10	Capacity 5000 LITRES
Compartment 3	Start (psi) 3.4 PSI	End (psi) 3.4 PSI	Hold Time (min) 10	Capacity 14000 LITRES
Compartment 4	Start (psi) N/A	End (psi) N/A	Hold Time (min) N/A	Capacity N/A
Compartment 5	Start (psi) N/A	End (psi) N/A	Hold Time (min) N/A	Capacity N/A

Test Results

- Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
☒ Pass ☐ Fail ☐ Retest Complies
- Product piping and valves hold pressure without leakage
☐ Pass ☒ Fail ☒ Retest Complies
- Manways and closures inspected for leaks or deformation
☒ Pass ☐ Fail ☐ Retest Complies
- Flanged connections checked for leakage
☒ Pass ☐ Fail ☐ Retest Complies
- Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
☒ Pass ☐ Fail ☐ Retest Complies
- Test pressure maintained for minimum of 5 minutes
☒ Pass ☐ Fail ☐ Retest Complies
- All leaks are repaired before the tank is marked
☒ Pass ☐ Fail ☐ Retest Complies

Defects

2 HOSES RECERTIFIED AT GREGGS DISTRIBUTORS
3 PPV VENTS TESTED AND RE- INSTALLED
(3) 4 INCH VIC CLAMPS REPLACED//ALL DS PUMP OFF GASKETS REPLACED//R&R WET DRI

Tank Disposition

Current Disposition PASSED

Inspector:
NATHANIEL JONES

Signature:

Nathaniel Jones

Date:
21May2021