

CUSTOMER #: T5630
UNIT# 6038

9026079

CALMONT

Calmont Truck Centre Ltd.

11403-174 Street
Edmonton, AB T5S 2P4
Phone: 780-451-2680
Fax: 780-454-5096
Toll Free: 1-800-252-7902
www.calmont.ca

INVOICE

PAGE 1

ADRENALINE TRUCK SERVICES LTD.
710 LAKE SIDE DR
SPRING LAKE, AB T7Z 2V7
HOME: 780-238-4274 CONT: 780-238-4274
BUS: 780-238-4274 CELL:

SERVICE ADVISOR: 10462 ANTONIA HORTA-AUDET

SERVICE ADVISOR: 10462 ANTONIA HORTA-AUDET									
UNIT #	YEAR	MAKE/MODEL		VIN		LICENSE	ODOMETER IN/ OUT		TAG
MAROON	16	VOLVO VNL64T730		4V4NC9KL1GN935408			776382/776382		935408
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
30MAY16 DD			20:00 30APR21		SEE BELOW	178.50	CASH	30APR21	
R.O. OPENED		READY		OPTIONS: SOLD-STK:22193 DLR:NONE 1)TRIPLE RANDOM ON THE DOOR					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

B CHECK AND ADVISE ON CHECK ENGINE LIGHTS/CODES
2720K-95-000-0024 CHECK AND ADVISE ON CHECK
ENGINE LIGHTS/CODES

101005 WVOL 0.00
10456 WVOL 0.00
0.00

(N/C)
(N/C)
(N/C)
(N/C)
(N/C)

1 23185531 MODULE
CORE CHARGE W

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE B: 0.00

776382

101005 - Printed fault codes.

10456 - Bring unit in, CEL is on

Hook up tech tool and read faults, active DPF pressure faults,
inactive over temp

Low oil faults and CCV disconnected

Confirm oil level below dipstick, CCV hose at spinner is cracked
and leaking

Perform cylinder compression test, passed

Inspect and found exhaust manifold leaking

Remove engine outlet exhaust and perform snap test, cloud of soot
initial but does not continue

Inspect and found engine air filter is plugged, needs replaced

DPF needs to be removed and inspected, plugged and exhaust stacks
showing black

Carry on with AHI fault

Flow test doser, good 4LPM

Verify fuel line integrity and no blockage

Verify after treatment fuel pressure sensor, OK

Perform serf check and failed for air purge valve

AHI module needs to be replaced

10456 - Replace AHI module

Reset adaptive factor

Clear all faults and perform service regen, regen was perfect and
soot dropped to 3 %

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DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER SIGNATURE

CUSTOMER COPY

GST No. R121090518

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ON THE DOOR

20:04 05APR21 10:20 30APR21

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

C	10W30 OIL/	FILTERS/	GREASE SPECIAL-	MOBIL OIL			
101	10W30 OIL/	FILTERS/	GREASE SPECIAL-	MOBIL OIL			
	10456	CL	1.00			150.00	150.00
1	21707132	OIL FILTER			54.04	30.30	30.30
1	05 ENVIRO FEE				1.00	1.00	1.00
2	21707133	OIL FILTER			31.56	20.45	40.90
2	05 ENVIRO FEE				1.00	1.00	2.00
36	IOL105420	1300S 10W30-BULK			7.33	2.99	107.64
36	01 ENVIRO FEE				0.05	0.05	1.80

PARTS: 178.84 LABOR: 150.00 OTHER: 4.80 TOTAL LINE C: 333.64

776382 10456 - Completed oil change and grease, check all levels,
OK

E** Reseal exhaust manifold

2720K-95-000-0048 Reseal exhaust manifold

10456 WVOL 0.00 (N/C)

10901 WVOL 0.00 (N/C)

0.00 (N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE E: 0.00

776382

10456 - Remove intake, turbo, exhaust manifold

Noticed exhaust valve stems leaking, inspect with foreman and head
needs to come off and measure play.

F** Replace cracked ccv tube

2720K-95-000-0024 Replace cracked ccv tube

10456 WVOL 0.00 (N/C)

1 22725964 HOSE (N/C)

1 949850 CLAMP (N/C)

1 21859014 PIPE (N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE F: 0.00

776382 10456 - Replaced broken CCV tubes

G** REPAIR FOR DPF PASSING SOOT

	DESCRIPTION	TOTALS
	LABOUR AMOUNT	
	PARTS AMOUNT	
	GAS, OIL, LUBE	
	SUBLET AMOUNT	
	MISC. CHARGES	
	TOTAL CHARGES	
	LESS INSURANCE	
	SALES TAX	
	PLEASE PAY THIS AMOUNT	

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20:04 05APR21		10:20 30APR21		ON THE DOOR				

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
130	REPAIR FOR DPF PASSING SOOT						
	10456	WVOL	5.00				(N/C)
1	22810502	PARTICULATE FILTER					(N/C)
2	21095726	GASKET					(N/C)
2	21021850	V-CLAMP					(N/C)
1	21376801	SEALING PLATE					(N/C)
1	21403962	SENSOR					(N/C)
4	990951	FLANGE LOCK NUT					(N/C)
1	21612498	SHIELD					(N/C)
PARTS:	0.00	LABOR:	0.00	OTHER:	0.00	TOTAL LINE G:	0.00

776382

10456 - Remove DPF

Found filter is passing soot through outside weld

Replaced DPF

Clean all surfaces and re-install

Waiting for auth on heat shield

H** REPLACE ENGINE HARNESS

2720K-95-000-0024 REPLACE ENGINE HARNESS

10901 WVOL 0.00

1 22352630 WIRING HARNESS

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE H:

776382 10901- Engine harness was rubbed through on the ahi wiring, covered under warranty . took the old harness out and installed new one.

I** REPLACE AHI MODULE

2720K-95-000-0024 REPLACE AHI MODULE

10901 WVOL 0.00

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE I:

776382 10901- Replaced ahi

J** DPF heatshield broken, needs replaced

2720K-95-000-0024 DPF heatshield broken, needs

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PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

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------	--------	------	------	-------	------	-----	-------

replaced

10456 CL 0.00

0.00 0.00

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE J: 0.00

776382 10456 - Replaced rotten DPF heat shield

K** Exhaust valve stems leaking oil

2720K-95-000-0036 Exhaust valve stems leaking oil

10456 WVOL 0.00

(N/C)

10901 WVOL 0.00

(N/C)

0.00

(N/C)

6 20578851 MAIN BEARING KIT

(N/C)

1 20578853 MAIN BEARING KIT

(N/C)

1 21948268 THRUST WASHER KIT

(N/C)

6 20586602 BIG-END BEARING KIT

(N/C)

1 21006109 CAMSHAFT BEARING KIT

(N/C)

6 21006103 CAMSHAFT BEARING KIT

(N/C)

4 22302064 CYLINDER LINER KIT

(N/C)

1 21316269 FUEL PIPE

(N/C)

6 SRDV408BC BRAKE KLEEN 408G

(N/C)

6 994445 FLANGE SCREW

(N/C)

2 21780371 SEALING RING

(N/C)

2 1543578 SEALING RING

(N/C)

3 994451 FLANGE SCREW

(N/C)

6 955982 O-RING

(N/C)

1 20819869 PISTON RING KIT

(N/C)

1 20734156 SEALING STRIP

(N/C)

1 21780376 SEALING RING

(N/C)

1 949656 O-RING

(N/C)

1 22897581 EXHAUST MANIFOLD

(N/C)

21 1546517 SPACER SLEEVE

(N/C)

21 21344787 FLANGE SCREW

(N/C)

2 21482604 FLANGE SCREW

(N/C)

2 SRDV408BC BRAKE KLEEN 408G

(N/C)

12 996457 FLANGE SCREW

(N/C)

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20:04 05APR21						10:20 30APR21																					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	8131154	SEAL					(N/C)
1	3979639	PLANE GASKET					(N/C)
2	21185132	SEAL					(N/C)
6	21352841	GASKET					(N/C)
1	21420336	CONNECTION PIPE					(N/C)
1	21423788	SEALING RING					(N/C)
1	20850815	GASKET					(N/C)
1	85124530	HOSE KIT,					(N/C)
2	20852765	SEALING RING					(N/C)
1	20755169	V-CLAMP					(N/C)
4	21528673	SHOULDER SCREW					(N/C)
1	20736230	SEALING STRIP					(N/C)
1	20815558	SEALING STRIP					(N/C)
6	276948	O-RING KIT					(N/C)
6	8192804	FLANGE SCREW					(N/C)
6	21943786	SEALING RING					(N/C)
38	21345129	FLANGE SCREW					(N/C)
6	994447	FLANGE SCREW					(N/C)
8	8192804	FLANGE SCREW					(N/C)
6	21015266	FLANGE SCREW					(N/C)
1	20799996	SEALING RING					(N/C)
8	8131393	RETAINER					(N/C)
10	983472	CABLE TIE					(N/C)
2	1677370	SEALING RING					(N/C)
1	20526428	SEALING RING					(N/C)
1	20775471	SPACER SLEEVE					(N/C)
2	20852765	SEALING RING					(N/C)
1	1547252	SEALING RING					(N/C)
1	21503575	SEALING RING					(N/C)
1	1547252	SEALING RING					(N/C)
1	471708	RUBBER MOULDING					(N/C)
2	984734	FLANGE SCREW					(N/C)
2	984735	FLANGE SCREW					(N/C)
4	994848	WASHER					(N/C)

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1	3979639	PLANE	GASKET				(N/C)
1	1675066	SEALING	RING				(N/C)
3	PSN74055F	50/50	RED COOLANT	3.78L			(N/C)
1	21575727	GASKET					(N/C)
1	85022768	CYLINDER HEAD,	EXCH				(N/C)
		CORE CHARGE W					(N/C)
3	21095726	GASKET					(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE K: 0.00

776382

10901- Took the head off and found the valves out of spec
Also found valves were hitting liners on cylinder 1 to 4 .
Checked main bearings and found no 1 main cap bearing had some
damage checked and found tiny piece of metal stuck on the crank shaft ,
polished the shaft .

Installed 6 new liners and pistons, 4 under warranty and 2 paid by
the customer .

Installed all new main and connecting rod bearings.

Took the oil pump apart and inspected it , it's good, cleaned it
lubed it and installed it back.

Installed new head

Exhaust manifold had a crack in it so installed new exhaust
manifold.

Installed every thing back , did the valve set .

washed engine took unit for rt , runs good, no codes . washed bay
and tagged all the parts for warranty.

L** EGR cooler leaking, replace

2720K-95-000-0031 EGR cooler leaking, replace

10456 WVOL 0.00

10901 WVOL 0.00

0.00

1 85136429 EGR COOLER

CORE CHARGE W

2 1547253 SEALING RING

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

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GAS, OIL, LUBE	
SUBLET AMOUNT	
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TOTAL CHARGES	
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2	JTPV00700	VOLVO	GREEN	SPRY PAI			(N/C)
PARTS:	0.00	LABOR:	0.00	OTHER:	0.00	TOTAL LINE L:	0.00

776382

10456 - Start to remove EGR cooler

10901- Finished replacing the egr cooler.

M** REPLACE LINER #5 AND #6 - NOT DAMAGED BUT HIGHLY SUGGESTED TO
REPLACE AT THIS TIME 4 LINERS ARE DAMAGED AND REPLACING UNDER
WARRANTY

2720K-95-000-0038 REPLACE LINER #5 AND #6 - NOT
DAMAGED BUT HIGHLY SUGGESTED TO REPLACE AT
THIS TIME 4 LINERS

10901 CL 2.00

357.00 357.00

2 22302064 CYLINDER LINER KIT

2124.70 1855.78 3711.56

PARTS: 3711.56 LABOR: 357.00 OTHER: 0.00 TOTAL LINE M: 4068.56

776382 10901- Installed new liner and piston on no 5 and no 6
cylinder.

N** REPLACE EXHAUST ROCKERS

CAUSE: CAUSE IS REQUIRED

2720K-95-000-0050 REPLACE EXHAUST ROCKERS

10901 WVOL 0.00

(N/C)

6 21415409 ROCKER ARM

(N/C)

CORE CHARGE W

(N/C)

2 SRDV408BC BRAKE KLEEN 408G

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE N: 0.00

776382 10901- Took air filter box off, took valve cover off, took
rocker shaft off, replaced all the rockers . Installed the rocker shaft
back and did the valve set , installed every thing back.

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
EST: 0.00				29APR21 10:40	SA: 10462		

CONTACT:

EST: 4,273.42 14APR21 10:21 SA: 10462

CONTACT:

EST: 15,245.14 08APR21 12:02 SA: 10462

CONTACT:

EST: 0.00 07APR21 14:50 SA: 10462

CONTACT:

EST: 2,523.17 07APR21 09:05 SA: 101085

CONTACT:

EST: 160.71 06APR21 17:00 SA: 101085

CONTACT:

EST: 541.79 05APR21 20:04 SA: 101085

CONTACT:

CUSTOMER SIGNATURE	DESCRIPTION	TOTALS
	LABOUR AMOUNT	
	PARTS AMOUNT	
	GAS, OIL, LUBE	
	SUBLET AMOUNT	
	MISC. CHARGES	
	TOTAL CHARGES	
	LESS INSURANCE	
	SALES TAX	
	PLEASE PAY THIS AMOUNT	

Terms: Net 10th of month following.
Interest of 2% (26.4% per annum) if overdue.

CUSTOMER #: T5630
UNIT# 6038

9026079

CALMONT

Calmont Truck Centre Ltd.

11403-174 Street
Edmonton, AB T5S 2P4
Phone: 780-451-2680
Fax: 780-454-5096
Toll Free: 1-800-252-7902
www.calmont.ca

INVOICE

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ADRENALINE TRUCK SERVICES LTD.
710 LAKE SIDE DR
SPRING LAKE, AB T7Z 2V7
HOME: 780-238-4274 CONT: 780-238-4274
BUS: 780-238-4274 CELL:

SERVICE ADVISOR: 10462 ANTONIA HORTA-AUDET

UNIT #	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG
MAROON	16	VOLVO VNL64T730	4V4NC9KL1GN935408		776382/776382	935408

DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
30MAY16 DD			20:00 30APR21	SEE BELOW	178.50	CASH	30APR21

R.O. OPENED	READY	OPTIONS:
20:04 05APR21	10:20 30APR21	SOLD-STK:22193 DLR:NONE 1)TRIPLE RANDOM ON THE DOOR

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
CUSTOMER PAY SHOP CHARGE FOR REPAIR ORDER							40.94

** PO NO.: PO REQUIRED **
OIL CHANGE

OUR NEW HOURS OF OPERATION ARE
7:00AM-9:00PM MON- FRI 7:30AM-8:00PM SAT
THE EVENT OF AN EMERGENCY CALL 1-800-528-6586
WE ALSO OFFER ROAD SIDE AND OFF SITE SERVICES
CALL THE MAIN LINE 780-451-2680 FOR DETAILS

Terms: Net 10th of month following.
Interest of 2% (26.4% per annum) if overdue.

	222.16	
	DESCRIPTION	TOTALS
	LABOUR AMOUNT	507.00
	PARTS AMOUNT	3890.40
	GAS, OIL, LUBE	0.00
	SUBLET AMOUNT	0.00
	MISC. CHARGES	45.74
	TOTAL CHARGES	4443.14
	LESS INSURANCE	0.00
	SALES TAX	222.16
	PLEASE PAY THIS AMOUNT	4665.30

CUSTOMER SIGNATURE